



Release

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**IPSEN REPORTS SALE OF
THREE FURNACES FOR SHIPMENT TO ASIA**

(November 7, 2005) Rockford, IL - Ipsen Inc. reports strong international sales of VFS furnaces in the third quarter of 2005, with three new orders for vacuum furnaces shipping to Taiwan (ROC), China (PRC), and Singapore. All three furnaces, while sold to different customers, will be used to heat treat aircraft components.

The Taiwan order is for a Horizontal Internal Quench furnace with a hot zone 36" x 36" x 48" and a 2 bar gas quench system. It will be equipped with a graphite insulated hot zone and Ipsen's exclusive GraForm curved graphite heating elements. The China order is for the same type and size, but features an all-metal hot zone with ribbed molybdenum elements and Ipsen's exclusive CompuVac supervisory control system. The Singapore order is for a Horizontal External Quench furnace with a graphite insulated hot zone 36" x 30" x 48", a 2 bar gas quench system, and Ipsen's exclusive GraForm curved graphite heating elements.

Shipping dates will range from November 2005 to April 2006.

Ipsen International is one of the largest manufacturers in the world of vacuum and atmosphere heat treating furnaces for the thermal processing market.

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