



Release

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**IPSEN REPORTS SALE OF
TWO FURNACES FOR MIDWEST CUSTOMERS**

(November 30, 2005) Rockford, IL - Ipsen Inc. reports the sale of two VFS model vacuum furnaces to customers in the Midwest US. Bulaw Welding and Engineering in Chicago ordered a Horizontal External Quench furnace, model HEQ-5248-2 for heat treating and brazing. The chamber size is 36" x 30" x 48", and includes board-and-felt hot zone insulation and a 2 bar quench system. This is Bulaw's fifth VFS furnace.

Johnson Technology in Muskegon MI ordered a Horizontal Internal Quench, VFS model HIQ-3848 for brazing, with a chamber size of 24" x 24" x 48", and includes board-and-felt insulation and a high performance quench system. This is Johnson's 6th VFS vacuum furnace. Both systems will include Ipsen's exclusive CompuVac supervisory control system and both furnaces are scheduled to ship in December, 2005.

Ipsen International is one of the largest manufacturers in the world of vacuum and atmosphere heat treating furnaces for the thermal processing market.

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